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D4820-041
Job Sheet 183651



Part No: D4820-041

Job Qty: 10 ea

Part Name: FPC Clip Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/23/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 13-04-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 36
100	Packaging	10 pcs	10/5/18	10/5/18	0.00	0.00	Packaging1-5		DAS 36 9-89
110	Small Fab	10 pcs	10/5/18	10/5/18	0.00	0.28	Small Fab-7		DAS 36 9-89
120	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC5		DEC 12 2018 9-89
130	Packaging	10 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2		DEC 12 2018 9-89
140	QC21-SA	10 Ea	10/5/18	10/5/18	0.00	0.00	QC21		DEC 12 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4820-1	Fpc Clip Base	10 Ea (1 ea)	90-Start up Operation	F162898
D4820-3	Fpc Clip Profile	10 Ea (1 ea)	90-Start up Operation	5036178
MS20426AD4-4	Rivet	10 Ea (1 ea)	90-Start up Operation	5113854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4820-1	10	7	0
	D4820-3	10	12	0
	MS20426AD4-4	10	272	0



Container No: S136764

Part: D4820-041

Job No: 183651

Serial No/Batch: S136764

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/18

Part C
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found.

Plex 9/24/18 1:29 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								